

# COLT AUTOMATIC PISTOL

CALIBER .25

POCKET MODEL, HAMMERLESS.



For the caliber .25 Rimless, Smokeless Cartridge  
Capacity of Magazine 6 Shots

The action of this pistol is automatic, except that the trigger must be pulled to fire each shot (continued discharge will not result from one pull of the trigger), the cartridges being supplied from a detachable magazine inserted in the handle of the pistol. After the pistol is charged with a filled magazine, one opening movement of the slide is made by hand, bringing the first cartridge into the chamber. On pulling the trigger the cartridge is fired, the empty shell ejected and a new cartridge loaded into the chamber, all these operations taking place automatically without any manipulation of the arm. This automatic operation is effected by the recoil of the moving parts and as a consequence, the recoil being thus utilized it is absorbed so that it has no disturbing effect.

## SAFETY

This arm is so constructed that unless the slide and barrel are in their forward position and the action fully closed the firing pin cannot be released.

There are also provided three operating safeties:—

### (1) Slide Lock Safety

When, with the arm cocked and ready for firing, the slide lock safety is pushed upward so as to engage in the corresponding recess in the slide, the arm cannot be discharged. This is effected by a projection on the under side of the slide lock safety, locking the sear and preventing movement of the firing mechanism. The slide lock safety can be drawn down by the thumb of the right hand when ready to shoot, causing no loss of time nor requiring additional motions.

### (2) Grip Safety

The arm cannot be discharged unless the handle is firmly grasped and grip safety pressed in. The grip safety, when not pressed in, blocks the movement of the sear and prevents the release of the firing mechanism.

### (3) SAFETY DISCONNECTOR: (incorporated in Pistols above 141,000)

If a cartridge remains in the chamber of the barrel and the pistol is left in cocked position when the magazine is withdrawn, the arm cannot be fired even if the trigger is pulled because the Safety Disconnecter positively breaks all connection between the trigger and sear.

Length of barrel, 2 inches.

Length of Pistol over all, 4½ inches.

Weight of Pistol, 13 ounces.



### To Take Apart

The arm must not be cocked when about to be taken apart. Remove magazine. (Be sure to look and see that no cartridges remain in chamber.) Grasp pistol in left hand as illustrated, and draw back slide until within  $\frac{1}{16}$  of an inch from end of receiver. With right hand give barrel one-quarter turn to right. The slide may then be drawn forward and barrel can be removed from slide by giving it one-quarter turn to left and permitting it to drop out rearward. (When slide is removed, care should be taken to see that Slide Lock Safety is not pushed upward as this will release the Slide Lock Plunger and Spring causing them to fly out and become lost.) The firing pin, main spring and guide are readily removed from slide, as are also the retractor spring and guide from receiver.

### To Assemble

Put together firing pin, main spring and guides and place them in slide, letting the square shoulder on firing pin engage in the elongated groove of slide. Replace retractor spring and guide, placing guide in socket of receiver. Insert barrel in slide, giving it one-quarter turn to the right, thus engaging threads on barrel with those in slide. Place slide on receiver, moving rearward from the front, making sure that retractor spring fits into the socket provided for it in the front of slide. When the face of the slide is about  $\frac{1}{16}$  of an inch from forward end of receiver, give barrel one-quarter turn to the left and the slide will come into its proper position. With the insertion of the magazine the assembling is completed.

**COLT'S PATENT FIRE ARMS MANUFACTURING CO.**  
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